

bulk terminals Antwerp 2024

24 October

session 2 security, safety & risk

Innovation in safety technologies

Richard Steele
CEO ICHCA International

ICHCA

the voice of international cargo handling



A word cloud of various terms in shades of blue, representing ICHCA's values and focus areas. The words are arranged in a roughly circular pattern. The most prominent words are 'safety', 'learning', 'health', 'values', 'hierarchy of controls', and 'leadership'. Other visible words include 'risk management', 'culture', 'imagination', 'experience', 'listening', 'understanding', and 'intelligence'.

risk management culture
health learning
safety values imagination
intelligence experience
listening understanding
hierarchy of controls
leadership

independent, not-for-profit

improving safety, productivity and efficiency of global cargo handling and movement worldwide



REPRESENTATION



STANDARDS



INSIGHT

ICHCA

INTERNATIONAL

terminals, service providers,
government, individuals,
NGOs, trade unions

making cargo
handling safer
together

ICHCA
INTERNATIONAL



SAFETY OF LIFE AND CARGO AT SEA





create safer, healthier cargo handling workplaces

sustainability through safety

passion to do the right things right

future of safety is not beyond the horizon

can change the ways we work for the better

ICHCA
INTERNATIONAL

TT

28 entries

15 countries

**ICHCA INTERNATIONAL PRESENTS
TT CLUB INNOVATION IN SAFETY
AWARDS 2024**

A digest of entries received & winners announced

digest available
for free
www.ichca.com

Learning & Engaging

technology meets traditional
safety training through virtual
reality & advanced simulation
transforming how you think
about cargo training and safety



Making Operations Safer



Segregating People & Machines



Turning Data into Insight





Associated British Ports

virtual reality
port safety
induction and
training



challenge

deliver induction
training across 21
ports - safely,
sustainably and
engagingly



innovation

VR port environment
using open-source
platform

adaptable,
expandable

cloud based analytics



result

realistic insight into
port environments
effective, meaningful
learning

empowering
employees to apply
knowledge
confidently in real-
world situations



CM Labs Simulations

port equipment
simulation
training
solutions



challenge

safely and efficiently
train equipment
operators
risks:
pedestrians struck by
cargo or equipment
overturn



innovation

solve the 'realism
gap' with simulation
based on:
authentic machine
behaviours
accurate controls and
machine features



result

fewer accidents
improved operator
assessment
improved training
effectiveness
reduced learning
curve



Euroports
Group HQ,
Antwerp-
Belgium

Line of Fire
program

Line of Fire Risk Assessment → L

PRIORITY LINE-OF-FIRE RISKS **EUROPORTS** **High**

1 **Moving vehicles/heavy equipment**
 ■ Stay clear of potentially moving vehicles
 ■ Establish eye contact with driver/operator
 ■ Implement man-machine separation measures

2 **Lifted/hosted loads**
 ■ Prevent entry of forklift zone
 ■ Use Tag lines for steering and stability
 ■ Use proper rigging equipment; inspect and maintain

3 **Objects with fall/roll potential**
 ■ Be aware of top-heavy objects that could shift
 ■ Be aware of objects that could roll/spill
 ■ Ensure adequate bracing/controls in place

4 **Confined spaces (+ vessel holds)**
 ■ Beware of noxious fumes, low oxygen and fire risk
 ■ Hazardous before entry, ventilate or use PPE as needed
 ■ Have people trained/emergency arrangements ready

5 **Work at height (+ dropped objects)**
 ■ Use fall protection when working suspended > 2m
 ■ Secure zone and tools and equipment that could fall
 ■ Use tool bags and hand lines as needed

6 **Objects under tension/pressure**
 ■ Stand clear/aside when switching breakers on
 ■ Be aware of chains/straps/ties under tension
 ■ Properly secure and handle pressurized objects

7 **Moving parts/rotating equipment**
 ■ Prevent sudden and unexpected movement
 ■ Never handle rotating/revving parts
 ■ Lock/tag barrier off moving parts where possible

8 **Hand/power tools**
 ■ Prevent L&A situations (e.g. striking towards limbs)
 ■ Beware of flying debris, take proper precautions
 ■ Properly maintain and inspect tools (before use)

2021 LOF Assessment Tool => Compliance %

challenge

improve protection for people working in the vicinity of heavy machinery and in the confines of vessel holds and other limited spaces
mitigate primary risks in bulk and break-bulk handling

innovation

self-assessment tool scoring for priority fatality potential risks
risk mitigation improvement plans measure success



result

delivered stronger pro-active safety improvement culture
significantly reduced serious safety incidents

Baseline and (entry) Target setting

LOF1 minimum + significant progress ≥ 3 categories

LOF1: Moving Vehicles and Equipment

Category	Baseline	Target	Current
General: Risk Management	85.8%	85.8%	85.8%
LOF 1: Moving Vehicles/Equipment	70.6%	70.6%	70.6%
LOF 2: Lifted & Hosted Loads	63.5%	63.5%	63.5%
LOF 3: Work Processes	56.4%	56.4%	56.4%
LOF 4: Confined Spaces	35.7%	35.7%	35.7%
LOF 5: Objects under Tension	42.5%	42.5%	42.5%
LOF 7: Moving Parts	57.6%	57.6%	57.6%
Overall performance			61.0%

Overall performance year y = baseline for year y+1 target setting (min entry)



Flint Systems

Virtual Reality Training Simulator



challenge

safely and efficiently train equipment operators

risks:

- pedestrians struck by cargo or equipment
- overturn

innovation

customisable universal hardware platform, able to reflect training on every machine

result

risk-free environment

realistic training scenarios

refining skills in controlled environment

9/10 successful pass rate

Learning & Engaging

technology meets traditional safety training through virtual reality & advanced simulation transforming how you think about cargo training and safety



Making Operations Safer

groundbreaking ways of making cargo handling physically safer from advanced cargo securing to automated systems that can reduce human exposure to risk



Segregating People & Machines



Turning Data into Insight





Cross Currents
88
and
G2 Ocean AS
“Spyder
Netting”



challenge

fall from height risk
through gaps in
breakbulk stowage



innovation

a thin layer of plastic
film netting, which
can be rolled out
across gaps and
secured between
layers of cargo



result

soon after the
adoption of the
product, Cross
Currents were
personally thanked by
a stevedore in Italy,
who’s fall was
arrested by the
netting



KG5
Consultancy Ltd

Vibrotrim™

“The Swiss-
knife of ship
trimming”



challenge

- make bulk trimming safer
- reduce operations where workers have to physically knock cargo loose



innovation

- mechanical bulk trimming, protecting workers from fall, crush, struck and engulfment risk



result

- removed pedestrians from hazard zones
- reduced fall from height risk
- reduced crane lifts
- increased productivity



TEGnology Aps

SensEver HSI
hot surface
indicator



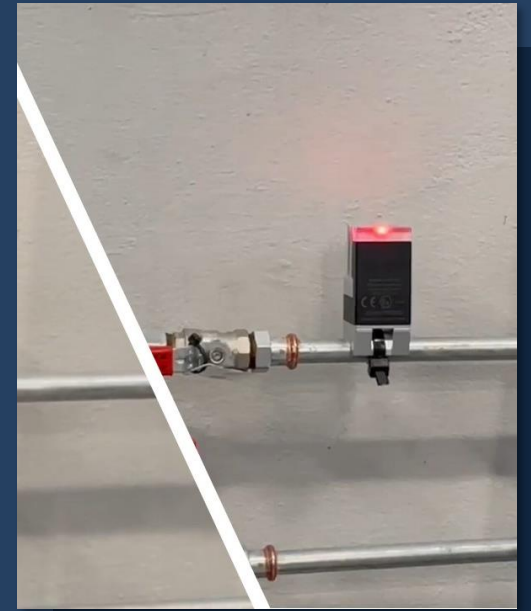
challenge

reduce incidence of
Contact Burns in
industry to protect
workers



innovation

autonomous,
maintenance free
preventive safety
device that can easily
be installed on
surfaces or pipes



result

zero contact burns at
installed sites
increased awareness
of and attention to
the risk



FM Global Safety Solutions AB

Mobile Strongroom



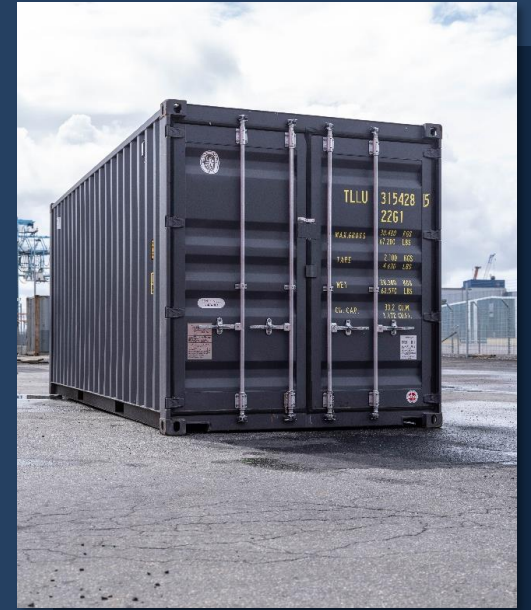
challenge

criminal networks are finding increasingly sophisticated ways to commit cargo theft and exploit system vulnerabilities



innovation

patented and certified
break-in proof
intelligent shipping
container strongroom



result

ISO/IEC 17067:2013).
Grade 3
secure storage for
cash, explosives,
weapons, and
ammunition
certified under the
Swedish National
Accreditation Body
system

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Segregating People & Machines

keeping pedestrians and moving equipment apart is safety critical state-of-the-art collision avoidance, remote operation & AI driven safety monitoring systems



Turning Data into Insight





Sensors, Guidance and Location Systems

Some methods:

- cameras
- lasers
- light curtains
- sound
- radar
- 3D light detection and range (LiDAR)



©SICK crane collision prevention



Sensors, Guidance and Location Systems

Sensing dimensions 2-D/3-D

Range

Range accuracy

Field of view

Object classification

Adverse weather

Dust

Night vision

Small object detection



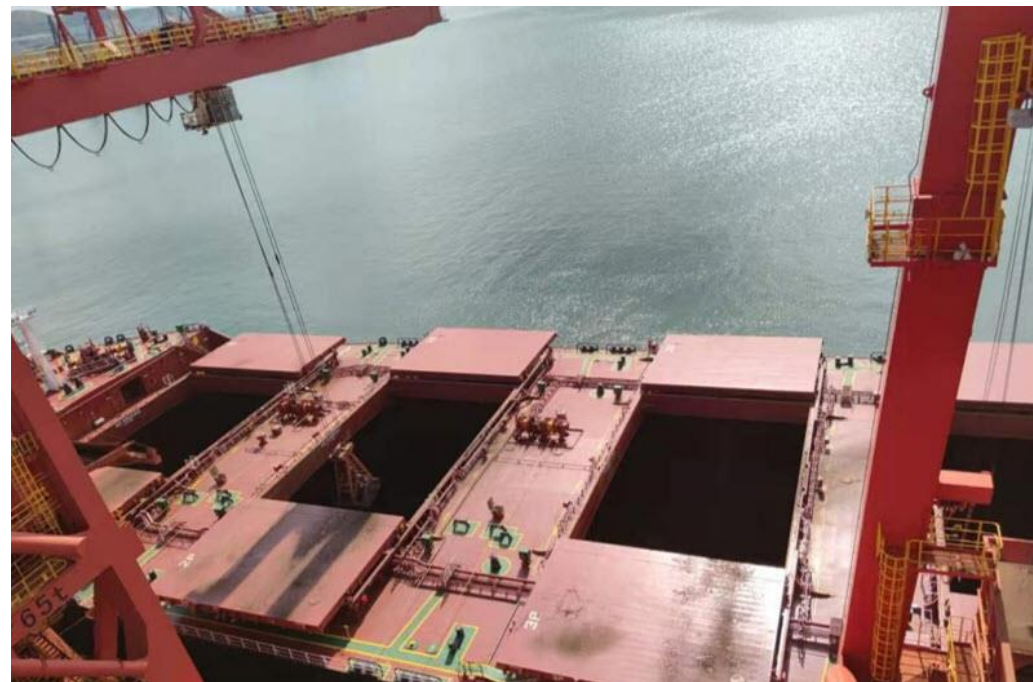
Sensors, Guidance and Location Systems

LiDAR case study

Shandong Port Group (China)

Quanergy M-Series 3D LiDAR sensor solution selected to fully automate bulk material operation

- real-time analysis of ship, cabin, and stockpile shape to enable automatic unloading of solid materials/ensure safe operations
- operators use visual displays to precisely evaluate stockpiles, obtain coordinates of cabins, define safe operation zones, move grab buckets to desired locations



©Shandong Port Group



Advanced Microwave Engineering

SMART 5.0 Anticollision System

tailor made anticollision solution



challenge

create a safer work environment where there are vehicles and pedestrians in the same space

innovation

sensor detects the position of vehicle and warns the driver in real time

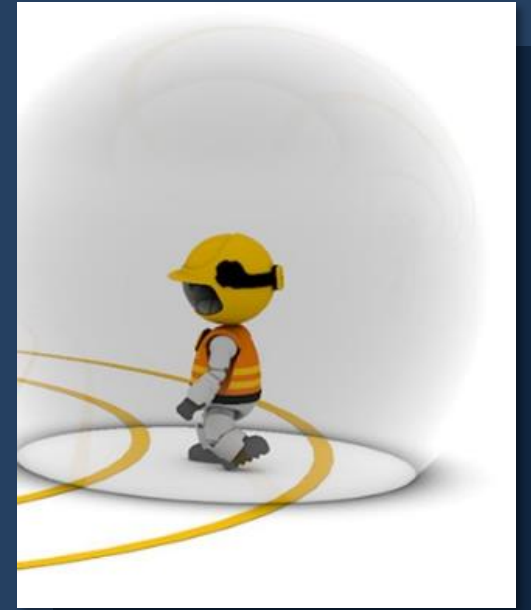
adjustable detection pattern, range and size



result

real time accident-avoidance information

collecting and analysing data - gives insight into danger "hotspots"





ABP & Rombit - Worker Safety Solutions

real-time
prevention of
vehicle/
pedestrian
collision



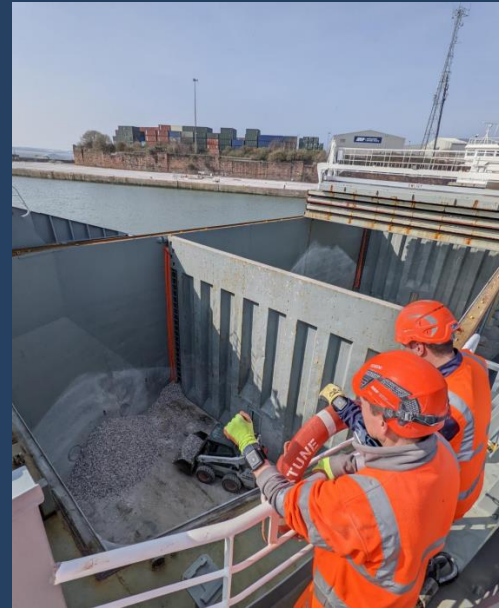
challenge

Vehicle-vehicle and
vehicle-pedestrian
collisions represent
20% of UK workplace
fatalities

innovation

Digital Drive Coach:
cockpit monitor
prevents improper
vehicle control

Collision Avoidance:
accurately measure
vehicle-pedestrian
distance within a
tenth of a second



result

project fully up and
running within a day
after delivery

↓ 25% unsafe events/
people entering
danger zones around
moving equipment



Machine Eye Technology

Machine Eye platform



challenge

protecting employees, contractors and visitors from risks associated with collision or crush

innovation

centralised, 24/7 means of monitoring and controlling pedestrian-plant interface compliance across the terminal/port site

result

pedestrian interactions with machine red zone decreased 70% within 4 weeks

increased awareness of the risk amongst workforce, leading to positive behavioural change



Detection of twistlock (highlighted by red rectangle)



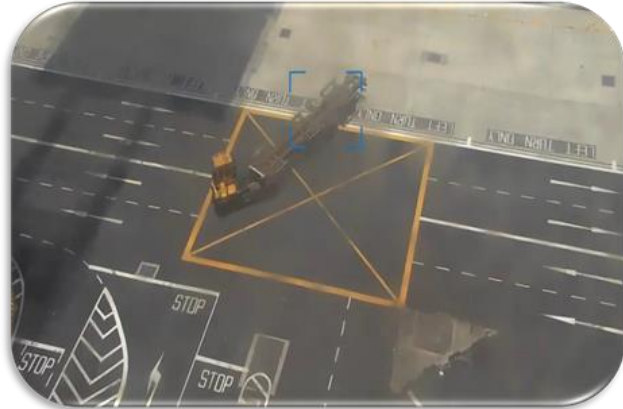
Comparison between a yard crane (YC) equipped with Video Analytics (VA) and one without (bottom)



PM failing to stop at stop-line



Detection of Lashing personnel within 2-container width distance of working spreader



PM turning right from a left-turn only lane



Detection of lashing personnel not wearing life-vest at extreme row

case study PSA International Pte Ltd

Harnessing the power of Video Analytics (VA) to solve common safety issues



case study Port of Virginia

Video Analytics and AI to improve safety

- algorithms quickly analyse many hundreds of hours of site video footage to identify positive (subsequently rewarded) safety actions and
- risk actions which are managed with learning interventions



automated gate systems

substantially faster gate time

- optical character recognition (image on the container) and
- radio frequency identification (tag on container)

electronic documentation before pick-up/drop-off

reduced errors and associated delays

photos of containers and equipment can also be automatically taken and stored

drivers use mobile technology to schedule pick up/drop off demand planning/prediction

©PD Ports Teesport



asset management systems

predictive equipment
alarms, maintenance
& fuel monitoring

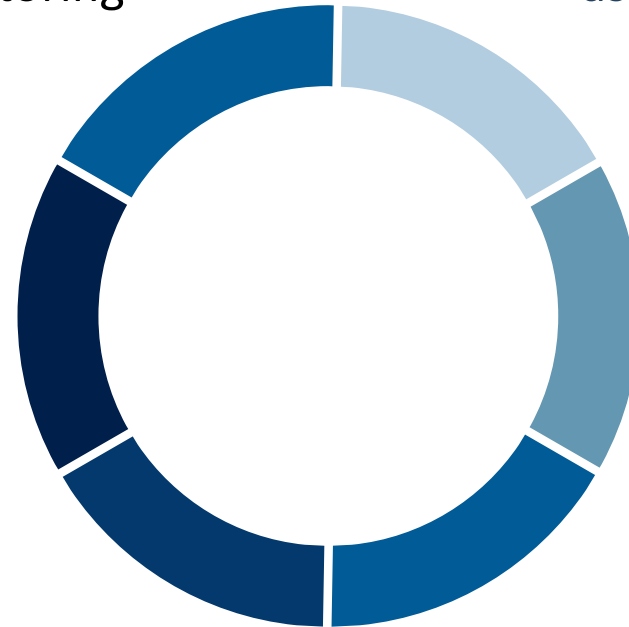
smart fleet monitoring
of equipment and
assets in real time

equipment
productivity
data

dynamic dashboard
& reports, monitor
live camera feed

integration with port
terminal operating
system

real time monitoring
of job, alerts &
exceptions



Predictive Maintenance: Ropes at Container Gantry Cranes

Client: HHLA, Hamburg, Germany | Project period: 2021 – 2022



▪ Problem:

- Hundreds of steel ropes are deployed at the container gantry cranes in the container terminals in Hamburg

▪ Consequence:

- Cost-intensive and frequent inspections of ropes according to static maintenance schedule to detect potential damages in time

▪ Solution:

- Development of a machine-learning model to provide a dynamic inspection and maintenance schedule
- Data from the container gantry cranes' operation and the ropes' maintenance documentation was used to train the model
- The solution provides data-driven recommendations to reduce the amount of maintenance work as well as to replace ropes just-in-time when required



Artificial Intelligence
© HPC Hamburg Port Consulting GmbH

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groundbreaking ways of making cargo handling physically safer from advanced cargo securing to automated systems that can reduce human exposure to risk



Segregating People & Machines

keeping pedestrians and moving equipment apart is safety critical state-of-the-art collision avoidance, remote operation & AI driven safety monitoring systems



Turning Data into Insight

uncovering the power of data for cargo safety advanced mooring, workplace & vessel assessment tools reflecting the pinnacle of data-driven safety





AI Data Analysis



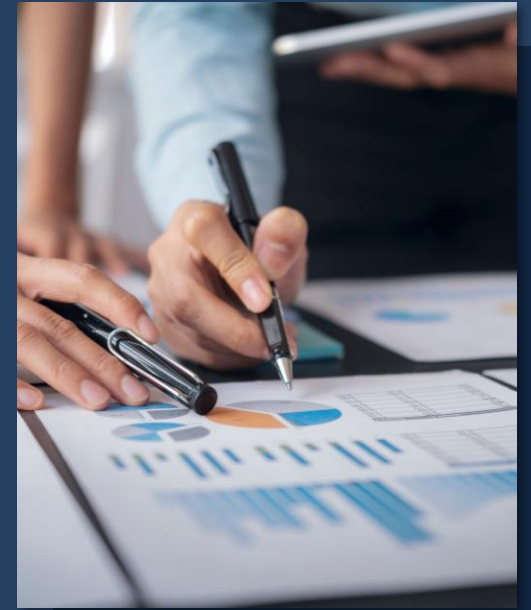
challenge

- Do we have systemic safety problems?
- Are we missing latent safety issues?
- Can we pre-empt serious safety incidents?



innovation

- AI models analyse safety information held in
- free text incident reports
 - near misses
 - observations
- using Natural Language Processing



result

- Dashboard to access and assess insights to develop action plans and monitor progress
- Predict accidents before they happen?

safety assurance

case study: **DP World**

HSE Management Software Solution

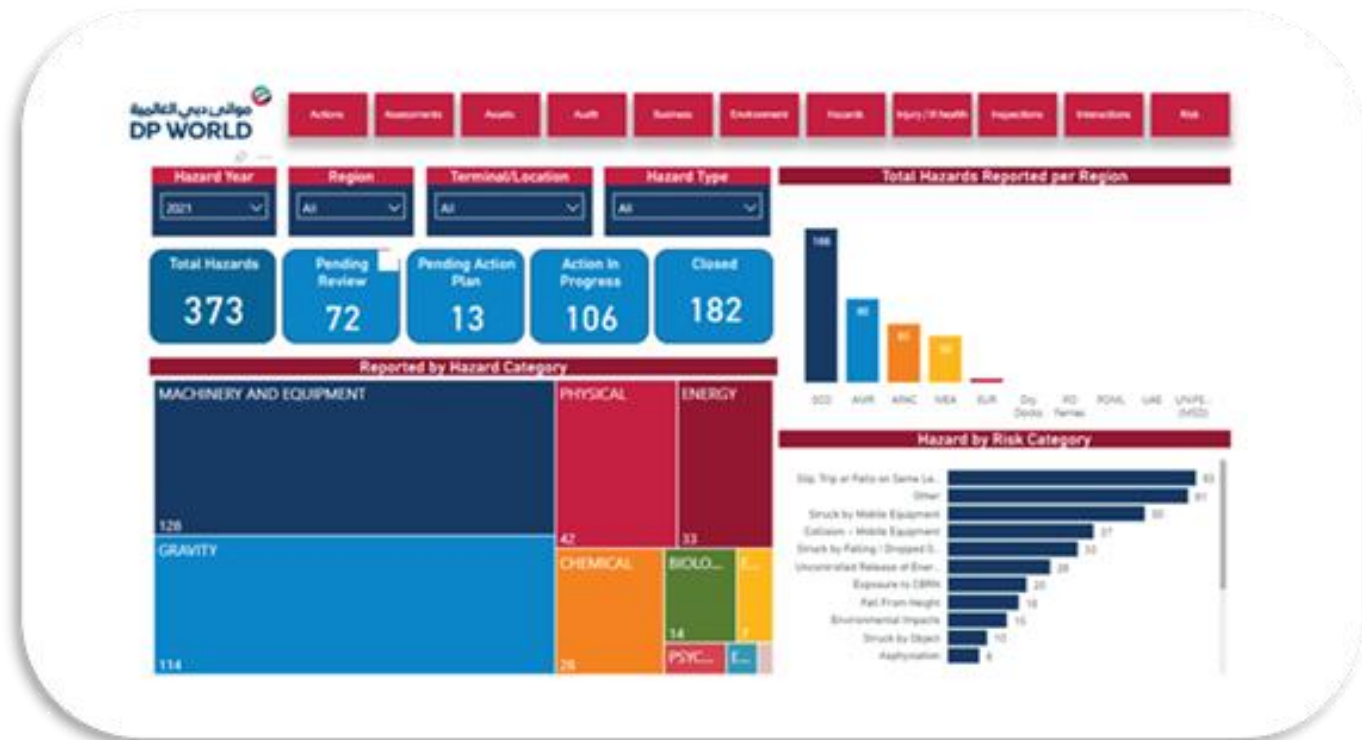
problem: bring in a HSE management solution to cover

- 181 business units in 64 countries, 56,000 employees
- logistics, marine services, ports and economic zones

centralised digital ecosystem was needed to:

- adapt to expanding/changing business requirements
- provide HSE data in real time
- remove manual report generation

solution: build their own system

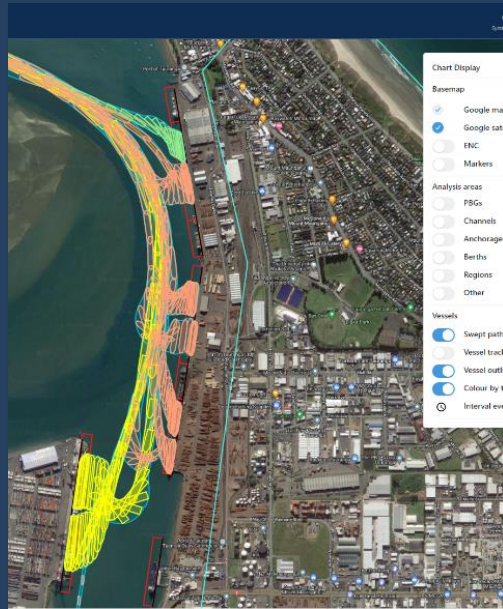


Example PowerBI Hazard reporting Dashboard



OMC
International

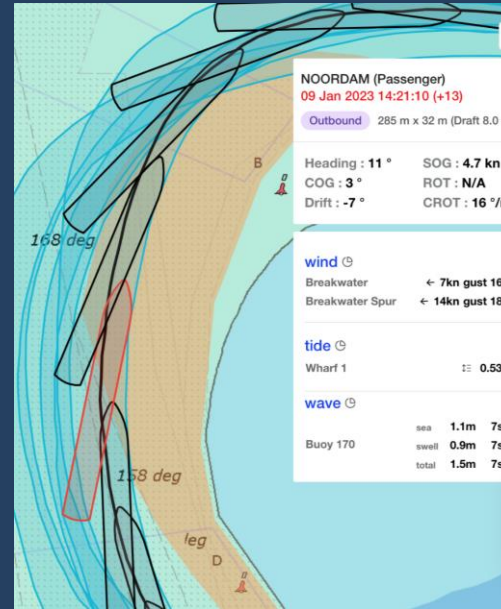
TransitAnalyst



challenge

make pilotage safer
on average, there is
an incident involving
vessels under
pilotage every week*

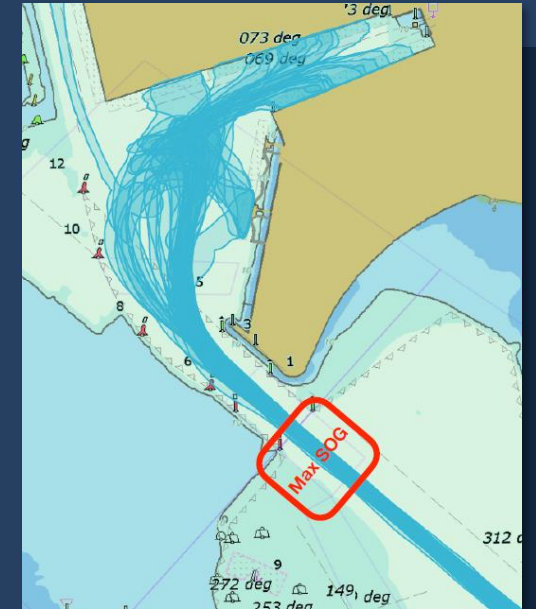
* International Group of P&I Clubs



innovation

use big data and AI to
create actionable
intelligence and full
visibility of pilotage
operations

powerful analytical
tools - inspect,
visualise, and report
transit results against
user defined safety



result

debrief transits
observe the transits
of other pilots within
the team

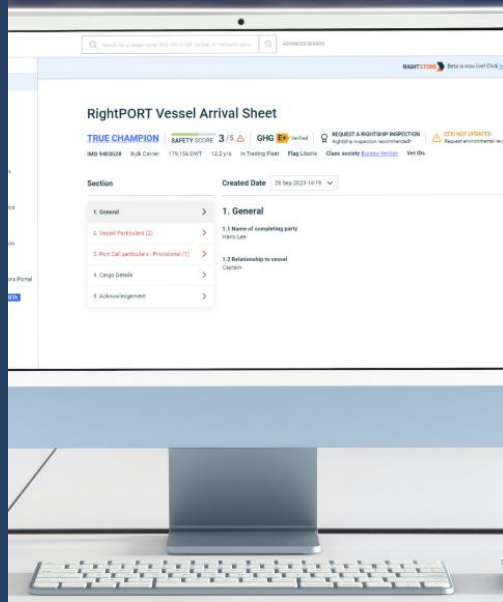
analysis of optimal
transits

identification and
analysis of outliers



RightPORT Risk Solutions

RightPORT

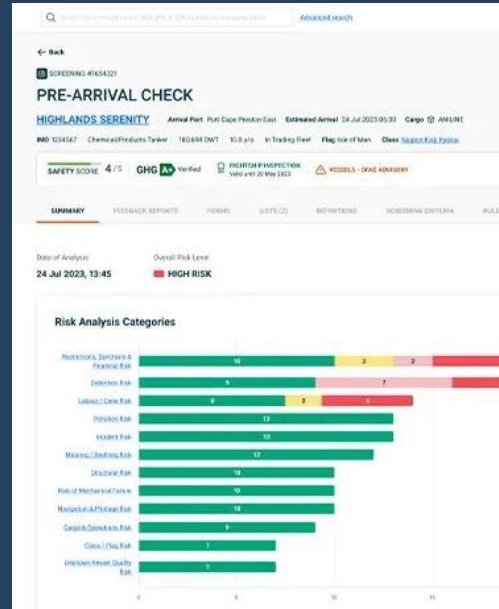


challenge

improve ports and terminals' real time knowledge of the safety of incoming vessels

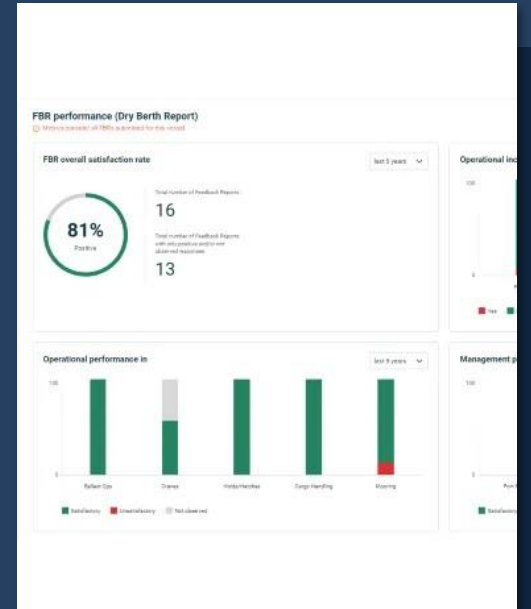
innovation

harnesses extensive dataset to assess vessels based on diverse safety parameters, compliance and historical incident data



result

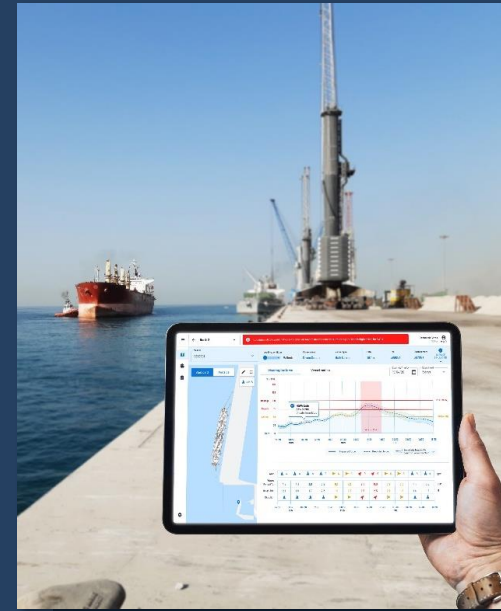
in-depth analysis of risk insights
'pre-arrival' vessel risk assessment enables users to proactively manage risks coming to their ports or terminals





Royal
HaskoningDHV

Smart Mooring



challenge

operational decisions mostly based on manually compiled data and experience
unforeseen conditions lead to dangerous outcomes: mooring lines can fail under peak tension and cause injuries

innovation

Smart Mooring addresses the safety of moored vessel operations in sheltered and exposed ports by predicting excessive vessel motions and mooring line forces

result

“With Smart Mooring, we can immediately see where and when we could have a potential problem with moored ships, and take appropriate mitigating action”



Shipmove

Shipmove Mooring Analysis

Mooring Calculator

Vessel and Environmental Details

Vessel Details

Ship Type: Tanker | Ship LOA: [input]

Beam: [input] | Maximum Draft: [input]

Load Condition: Light | Container Tiers: [input]

Wind Area (If Known): [input]

Vessel Side-On: [input] | Vessel End-On: [input]

Deck Cargo / Containers (Side-On): [input]

challenge

need for a simple tool to quickly and effectively assess the number of moorings a ship should deploy to ensure a safe mooring outcome

Mooring Calculator

Vessel and Environmental Details

Derived Longitudinal Wind Area

All Ships (Vessel Only): 3526 m²

Ship + Containers or Deck Cargo: 0 m²

Derived Transverse Wind Area

All Ships: 1043 m²

Meteorological Conditions

Wind Speed: 25 knots | Current Speed: 1.5

innovation

a verifiable and reliable method of determining the required number of moorings for commercial ships

Shipmove

- Basic Principles
- Practical Assumptions
- Units
- Limitations
- Inputs
- Outputs
- Terms of Use
- Privacy Policy

result

app can, using only five (readily available) pieces of data, determine a suitable number of moorings to deploy...

...for just £10

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thank you

Richard Steele
CEO ICHCA International

ICHCA

the voice of international
cargo handling

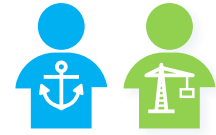


A word cloud of various concepts and values associated with ICHCA, including: risk management, culture, health, learning, safety, values, imagination, intelligence, experience, listening, understanding, hierarchy of controls, and leadership.

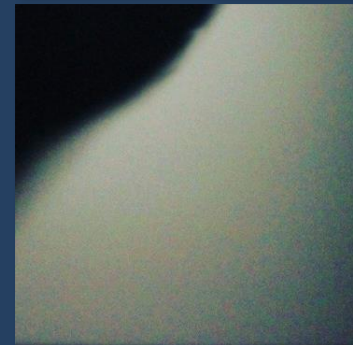
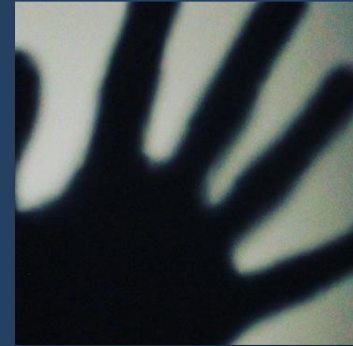
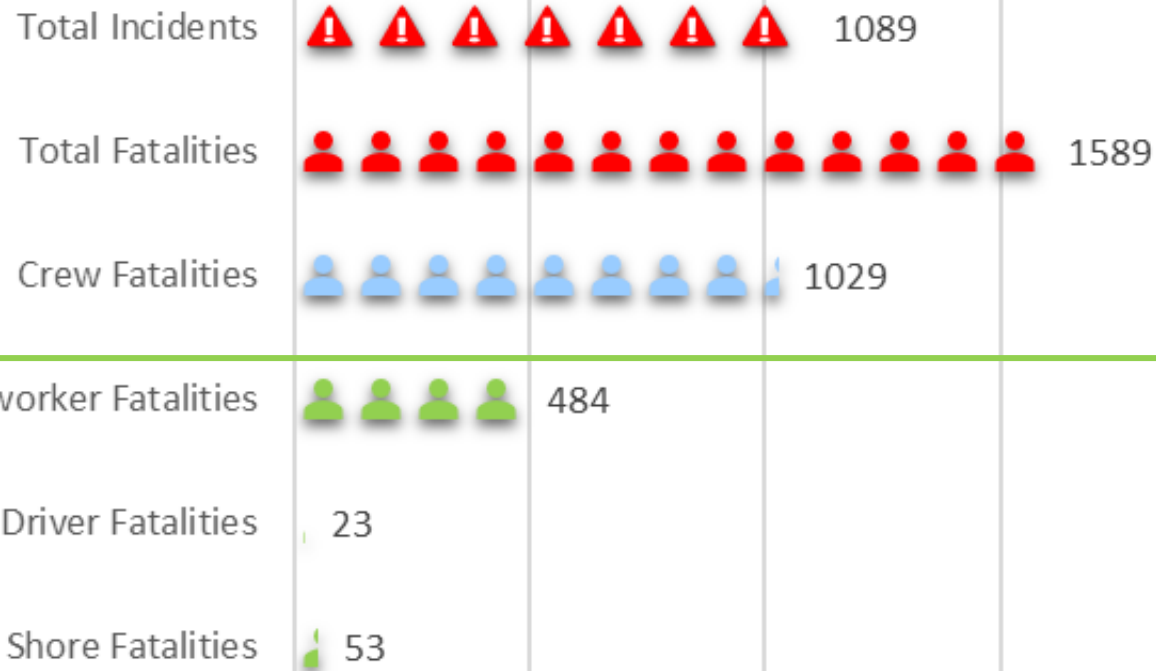
risk management culture
health learning
safety values imagination
intelligence experience
listening understanding
hierarchy of controls
leadership



severe consequence incidents

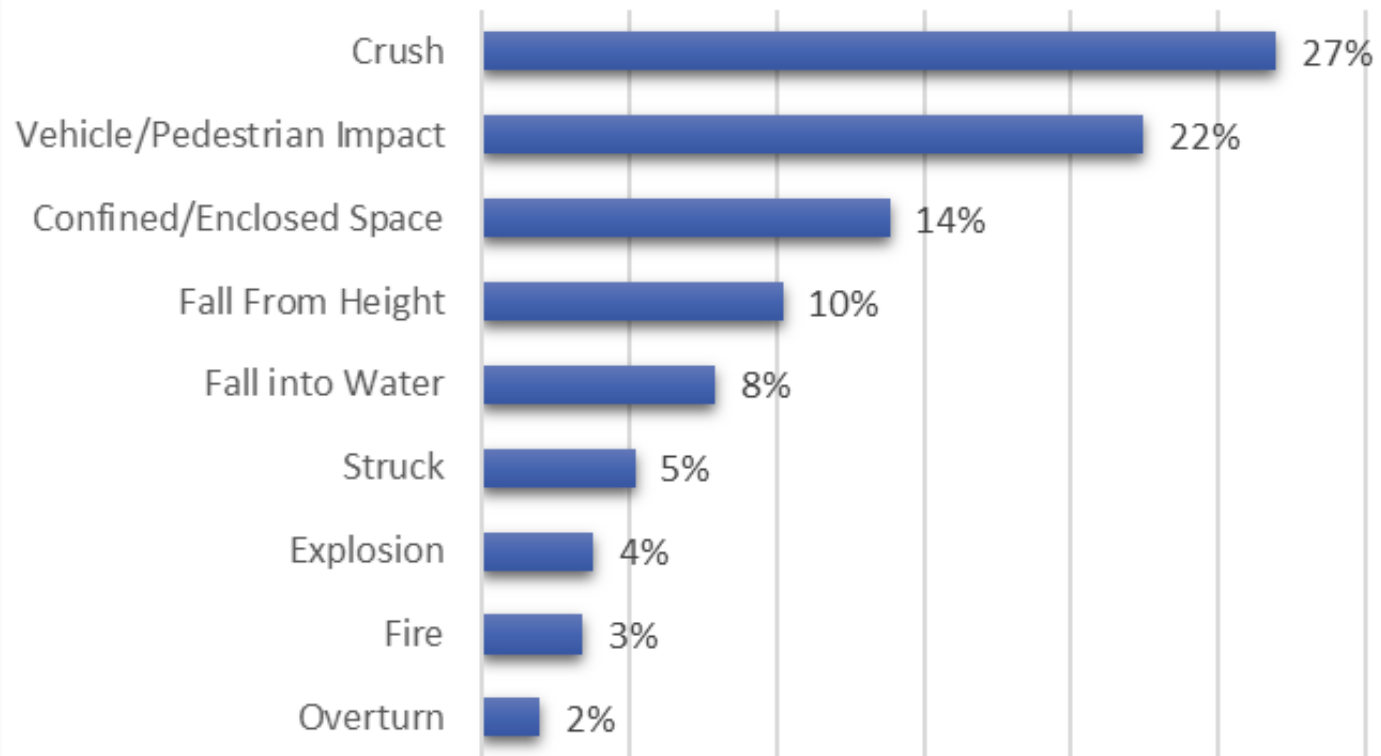


Incidents & Fatalities (2000-2024)





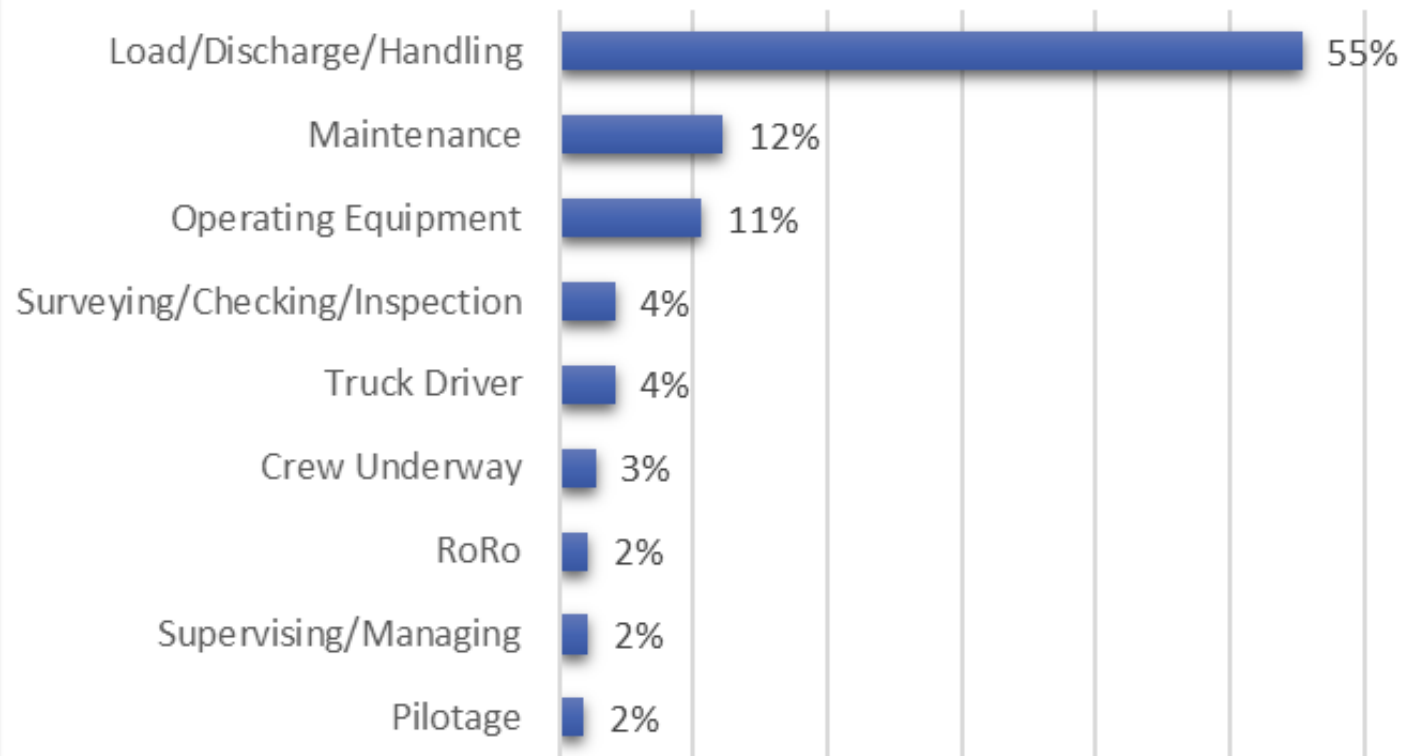
Shore Worker Fatalities by Cause (Top 9)



- Crush trapped between, by or under cargo (inc. cargo falling onto person)
- Struck hit by moving, flying or falling object (not including vehicle in motion)
- Overtum vehicle fall over from normal operating alignment

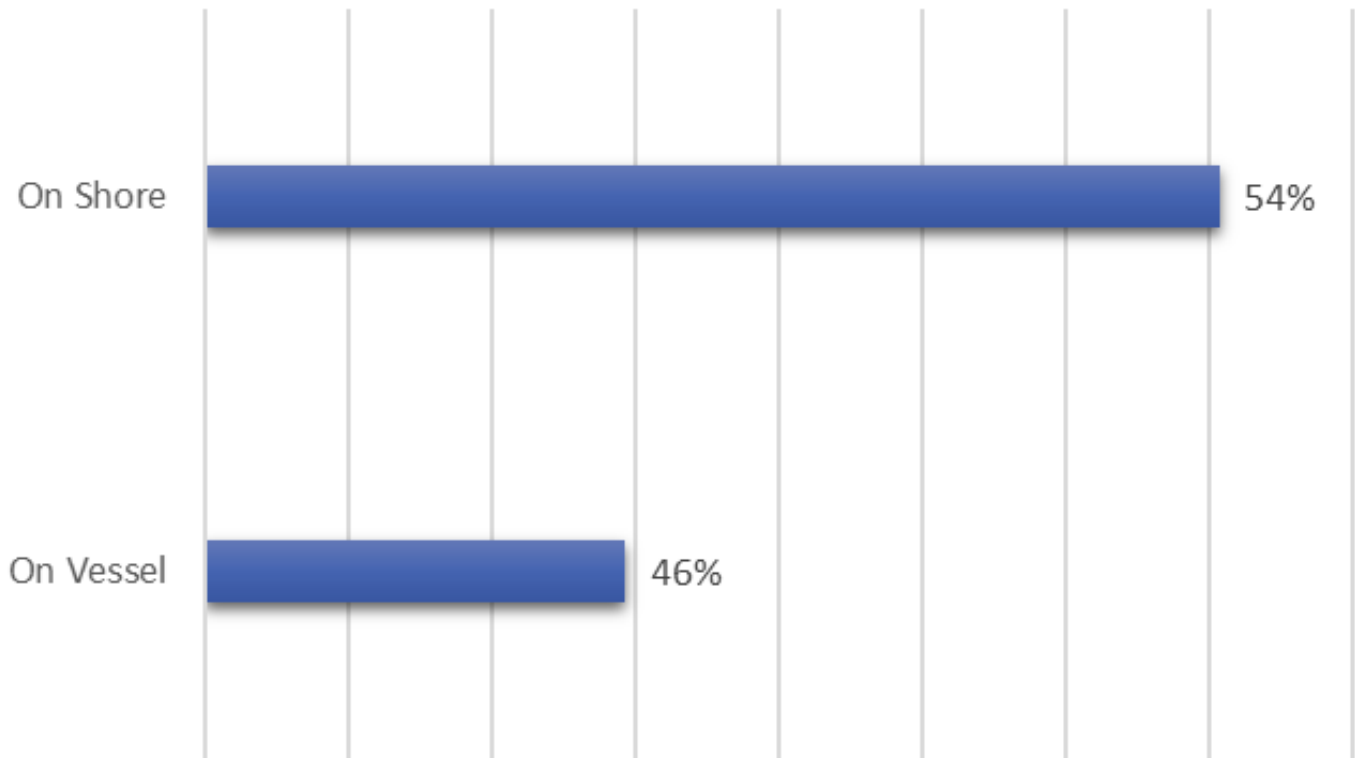


Shore Worker Fatalities by Work (Top 9)



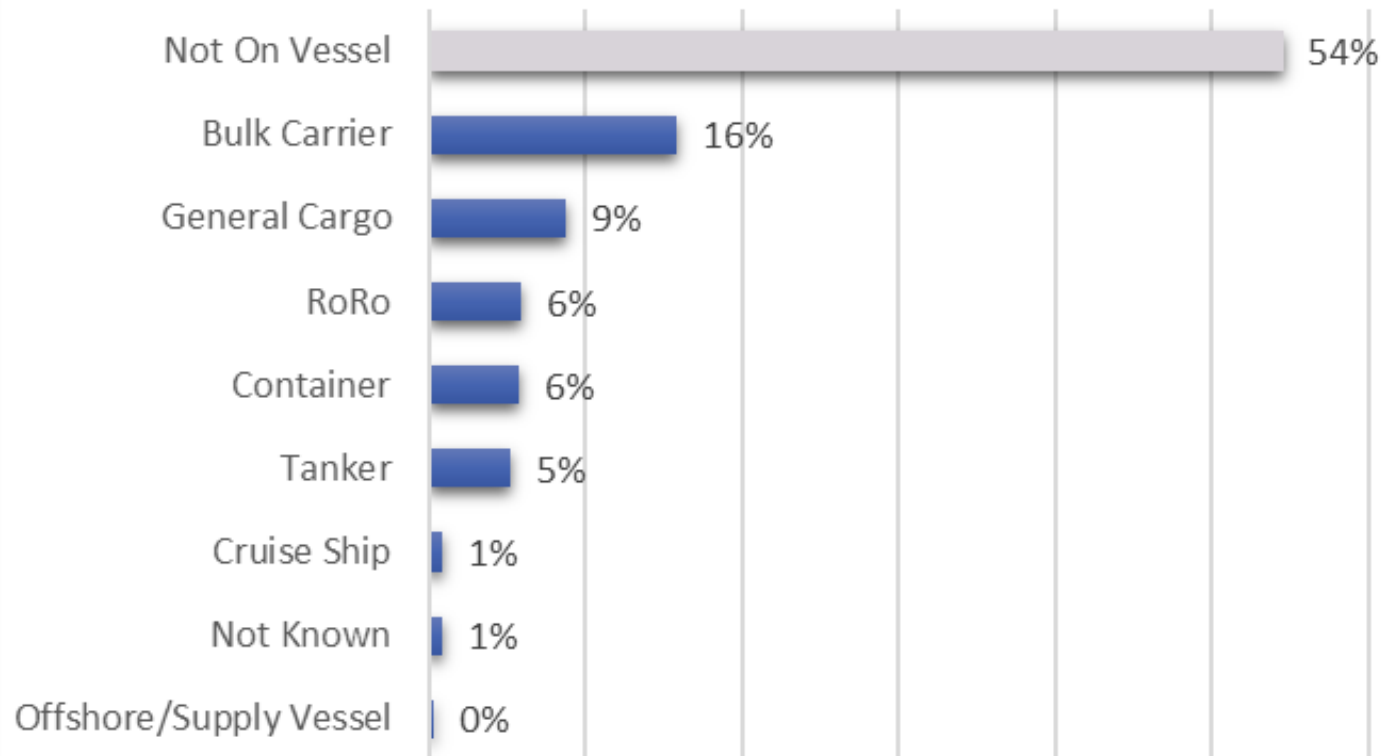


Shore Worker Fatalities Shore/Vessel



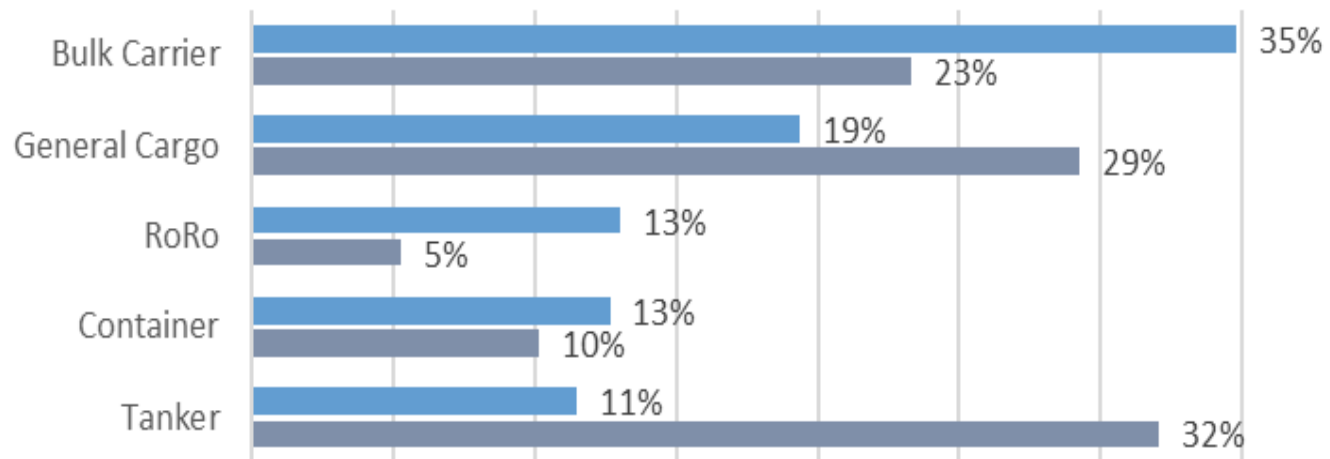


Shore Worker Fatalities by Vessel (Top 8)





Shore personnel fatalities on board compared to world fleet size



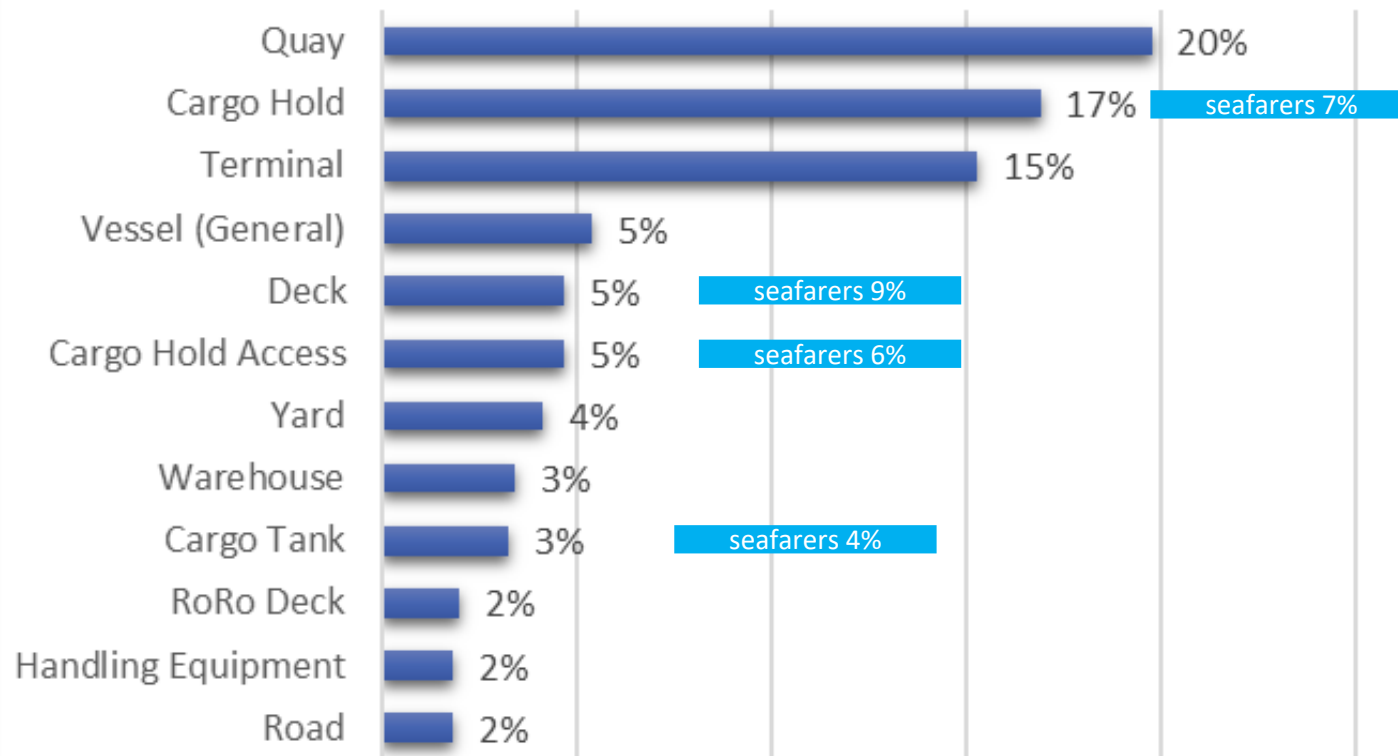
■ % of On-Vessel Shore Worker Fatalities on board (if we ignore the fatalities on shore and just take those on a vessel)

■ % Cargo Carrying Fleet



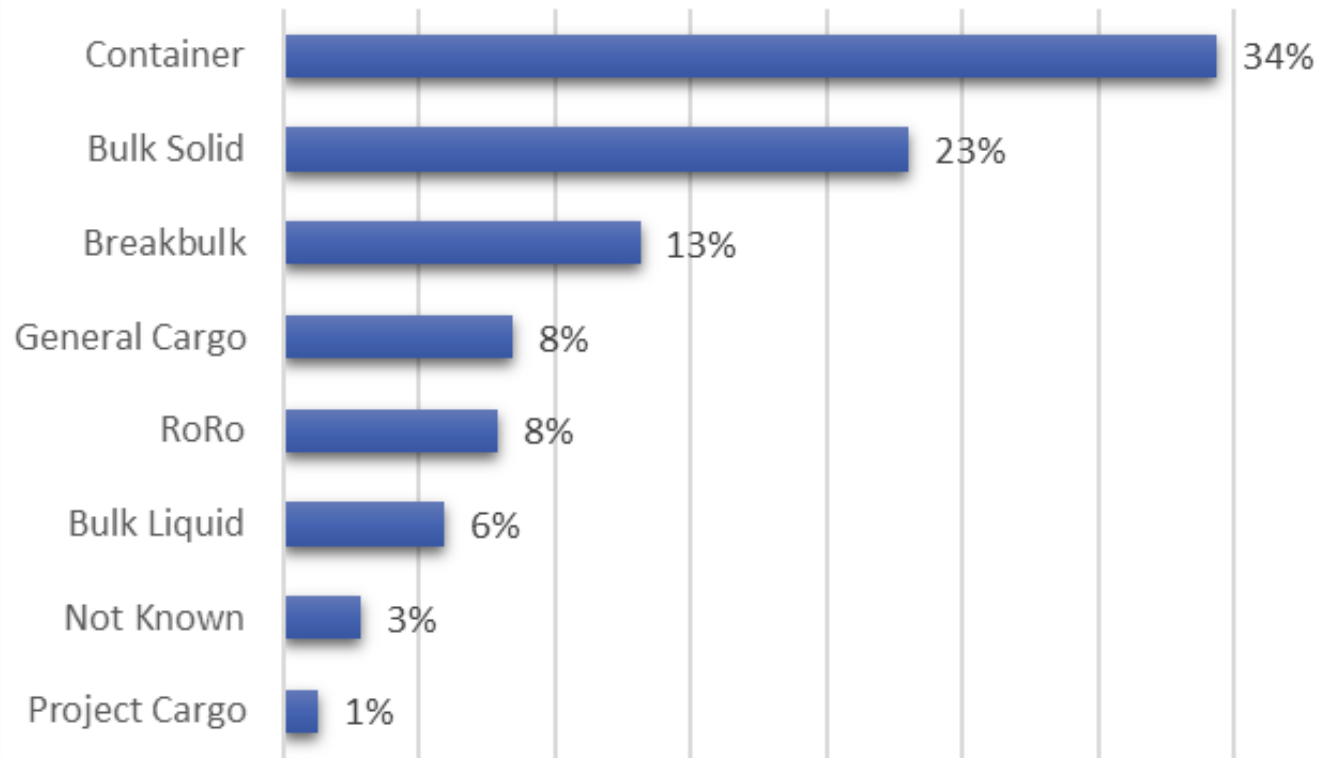


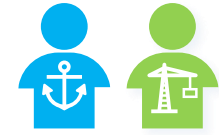
Shore Worker Fatality Locations (Top 12)





Shore Worker Fatalities by Cargo (Top 8)





top risk locations for shore personnel	top hazards for shore personnel	top hazard work shore personnel	top hazards for crew	top risk locations for crew	top hazard work crew
Quay	Crush	Cargo Handling	Loss of Vessel	Deck	Underway
Cargo Hold	Vehicle Impact	Maintenance	Confined/Enclosed Space	Cargo Hold Access	Maintenance
Terminal	Confined/Enclosed Space	Driving Plant	Fall From Height	Cargo Hold	Load/Discharge

